

Work Order ID 51661

August 27, 2009 8:40:14 AM



Page 1

Item ID: D3640-1
Revision ID: A
Item Name: Belt Guide

Accept



Setup Start
Stop



Start Date: 8/27/09 Start Qty: 8.00
Required Date: 9/11/09 Req'd Qty: 8.00



Cust Item ID:
Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

08-27

Tooling:

Date:

Run Start
Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3640

Rev A

100



Bandsaw

Jeaspa Bandsaw

BAND SAW

Memo

Cut blank 4.700 " long

0.00

0.00

09/08/29

9

0

110



HAAS 1

HAAS CNC vertical machine #1

HAAS CNC VERTICAL MACHINING #1

Memo

1- Mill as per Folio FA670 & Dwg D3640 Rev: *A* 2-Deburr and Blend
rad intersection with deburring tool.

0.00

0.00

HA 09/08/31

DIP 09/09/01

9

120



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

HA 09/08/31

DIP 09/09/01

9

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Start Date: 8/27/09 Start Qty: 8.00

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Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00

sf 09/09/01

9

QC

Memo

0.00

Quality Control

140

Identify as per dwg & Stock Location: *372y3*

0.00

Packaging

Memo

0.00

Packaging

09/09/01 (9)

150

QC21- Final Inspection - Work Order Release

0.00

QC

Memo

0.00

Quality Control

09/09/08

MF 09-09-04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

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Work Order ID: 51661



Parent Item: D3640-1RevA



Parent Item Name: Belt Guide

Start Date: 8/27/09

Required Date: 9/11/09

Comments:

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250		Purchased	No			100	f	64.5000	3.3684			



Delrin Bar

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

64.5

102916

2.25

12423

12.25

14535

50

3.701

mk 09/08/29

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

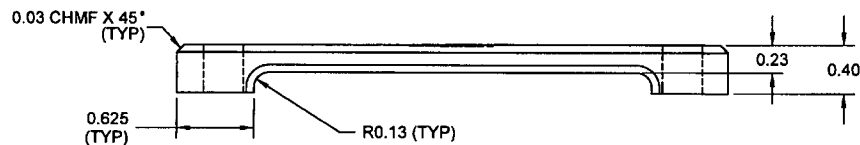
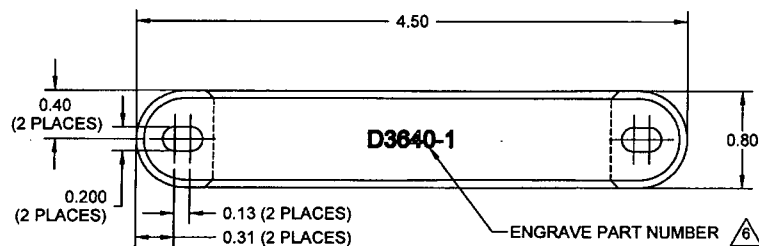
8 7 6 5 4 3 2 1

D

C

B

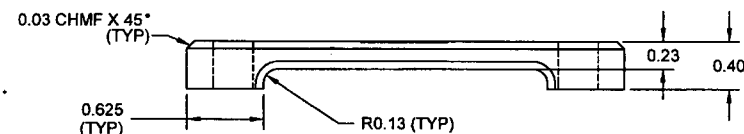
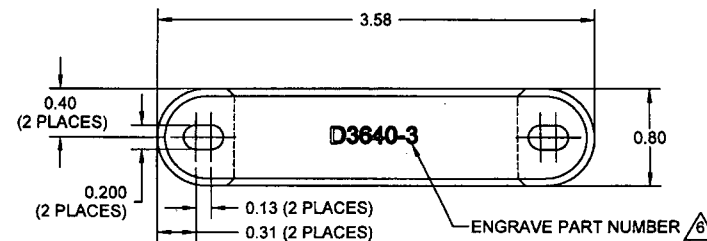
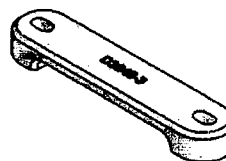
A



D3640-1 BELT GUIDE
(WAS GENEVA P/N G10605-1)

NOTES:

- 1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL BAR (REF DART SPEC M-DELRIN-B)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBERS TO MAX DEPTH OF 0.010 AT LOCATIONS SHOWN
- 7) WEIGHT: 0.03 lbs



D3640-3 BELT GUIDE
(WAS GENEVA P/N G10605-2)

RELEASED
07.07.27

A	NEW ISSUE; REPLACES G10605		LE	07.07.27
REV.	DESCRIPTION		BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC.		
DRAWN	LE	PORT HADLOCK, WA		
CHECKED	TS	DRAWING NO.	REV. A	
MFG. APPR.	TS	D3640	SHEET 1 OF 1	
APPROVED	TS	TITLE	SCALE	
DE APPR.	TS	BELT GUIDE	1:	
DATE	07.07.27		COPYRIGHT © 2007 BY DART AEROSPACE USA, INC.	
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